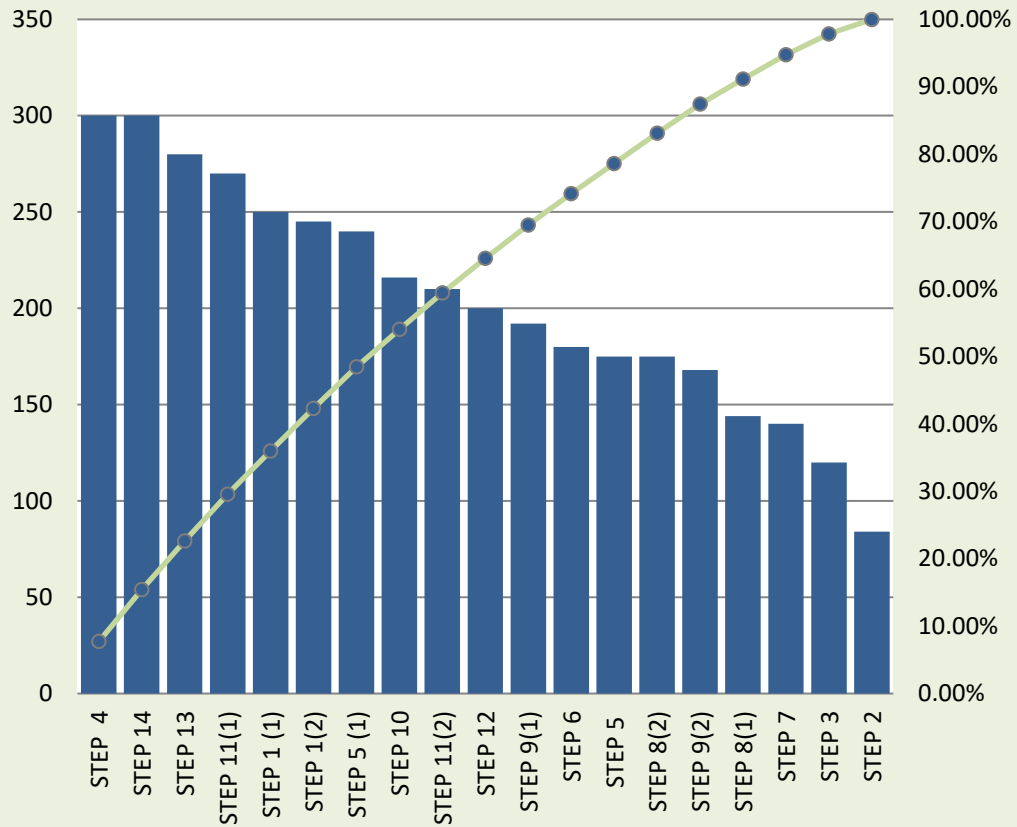


Pareto Analysis



total: 3889		
STEPS	RPN	Cumulative %
STEP 4	300	7.71%
STEP 14	300	15.43%
STEP 13	280	22.63%
STEP 11(1)	270	29.57%
STEP 1 (1)	250	36.00%
STEP 1(2)	245	42.30%
STEP 5 (1)	240	48.47%
STEP 10	216	54.02%
STEP 11(2)	210	59.42%
STEP 12	200	64.57%
STEP 9(1)	192	69.50%
STEP 6	180	74.13%
STEP 5	175	78.63%
STEP 8(2)	175	83.13%
STEP 9(2)	168	87.45%
STEP 8(1)	144	91.15%
STEP 7	140	94.75%
STEP 3	120	97.84%
STEP 2	84	100.00%